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RBW1205G00132-3G-11

Job Sheet 175027



Part No: RBW1205G00132-3G-11

Job Qty: 1 ea 4

Part Name: Location Placard



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 3/26/18

Job Tracking No:

Due Date: 8/7/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBW1205G00132-3G Rev 9 IPP Rev A 18.02.13 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	8/7/18	8/7/18	0.00	0.00	Start Up Small Fab-3		MLC
110	Small Fab	1 pcs	8/7/18	8/7/18	0.00	0.41	Small Fab-4		MLC
120	QC	1 pcs	8/7/18	8/7/18	0.00	0.00	QC5		SEP 05 2018 68
130	Packaging	1 pcs	8/7/18	8/7/18	0.00	0.00	Packaging3-1		MLC
140	QC21-SA	1 Ea	8/7/18	8/7/18	0.00	0.00	QC21		MLC 18.09.06

Part Op 110 - 1-Engrave placard using Laser engraver as per DWG. Sheet 3. ***NOTE*** Use PDF
Descriptions: 120 - QC5- Inspect part completeness to step on W/O
130 - Identify as per dwg & Stock Location:
140 - QC21- Final Inspection - Work Order Release

GA

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
LM922402	Plastic, Black & White	.1230 sf (.123 ea)	90-Start up Operation	268461

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	LM922402	0	93	0

Part Specifications

Specifications could not be found.

Plex 7/27/18 2:09 PM dart.logan.david



Container No: S107848

Part: FBW1205G00132-3G-11

Job No: 175027

Revision: 9

Inspector:

Exp Date:

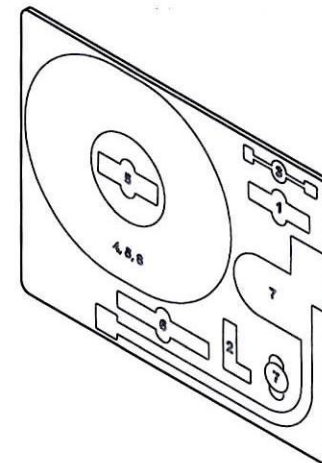
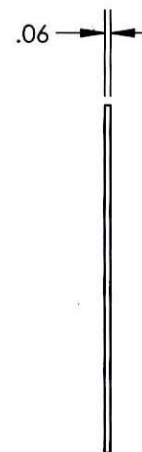
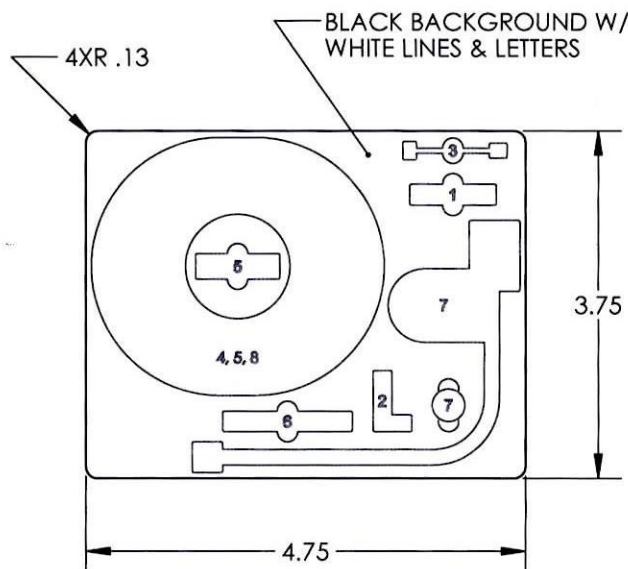
Instructions:

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Date: 09/04/10

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
9	17-0122	-11 ADDED ITEM #8. CH'D DIM WAS (.06) IS .06. CH'D TOLERANCES WAS $\pm .005$ IS $\pm .010$, WAS $\pm .01$ IS $\pm .03$.	6/19/2017	DPD	JAG



(-11)

LOCATION PLACARD

DART AEROSPACE	
TITLE HELICOPTER SERVICING KIT	
DWG NO. RBW1205G00132-3G-11	REV 9
MAT'L PLASTIC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
REAT	.XXX $\pm$.010 FRACTIONS $\pm$ 1/8
TREAT	.XX $\pm$.03 ANGLES $\pm$ 1°
FINISH	X $\pm$.1 SURFACES = 125✓
SPEC	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY: SMITH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
CHECKED: RJC 07/10/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
OPPS APPR: AA 07/14/2017	USED ON MODEL
QA APPR: JL 07/19/2017	AGUSTA AW139
APPROVED: JAG 07/20/2017	
SCALE 1:2	DATE 10/14/2013 SHEET 3 OF 5